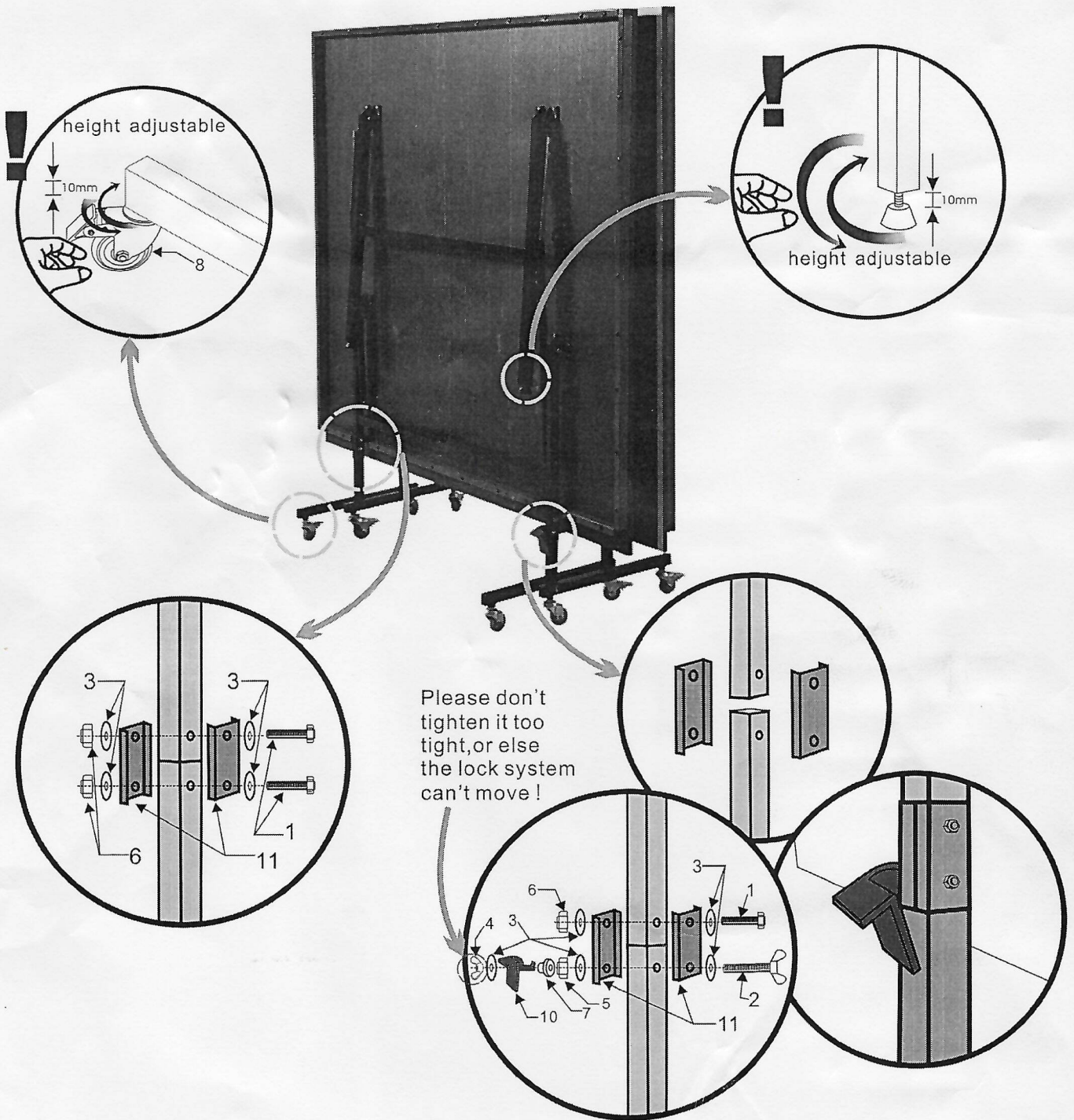




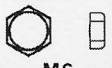







ASSEMBLE INSTRUCTION



1 6x  M6X40	2 2x  M6X55	3 18x  ø6	4 2x 	5 2x  M6
6 6x  M6	7 2x 	8 4x 	9 4x 	10 2x 
				11 8x 