



SØREN SØGAARD A/S

SAMLEVEJLEDNING ASSEMBLY INSTRUCTIONS MONTAGEANLEITUNG

Super Royal



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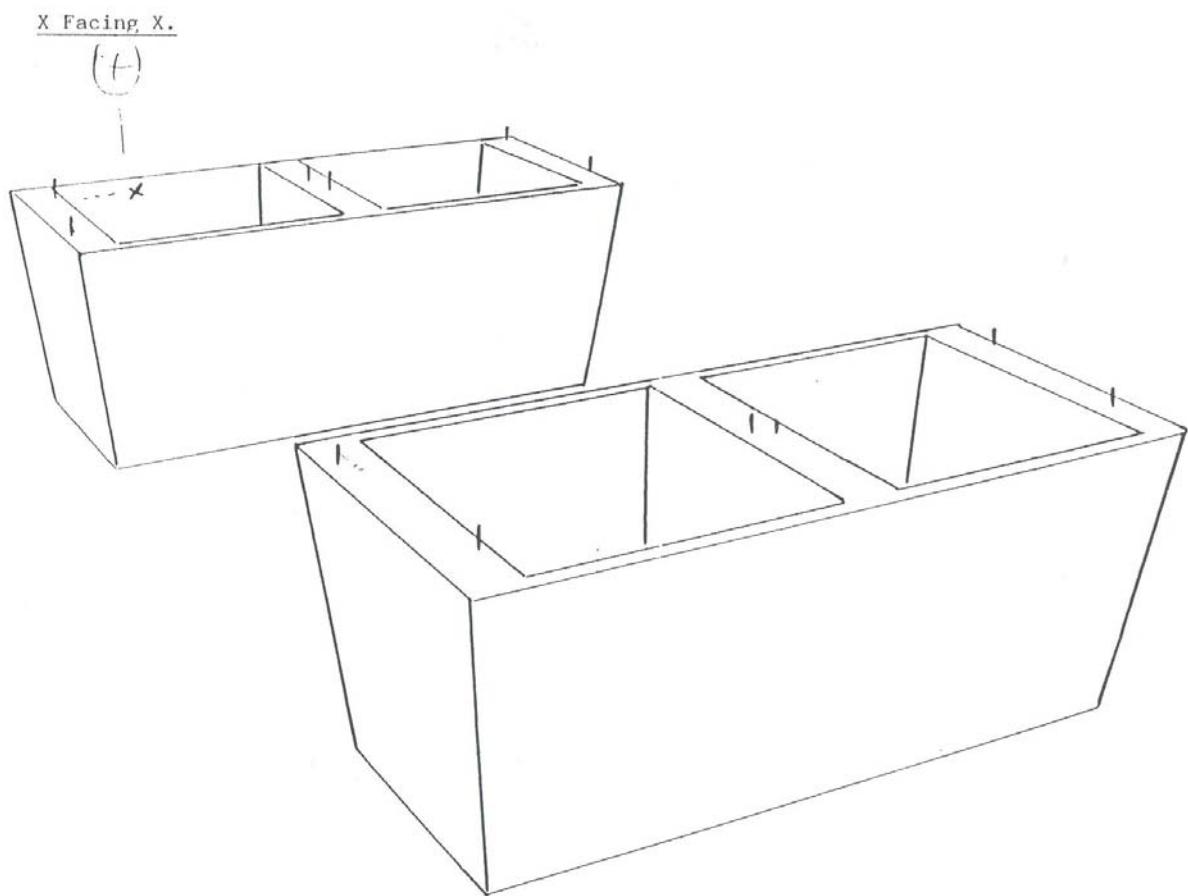
Assembling-instruction for Super Royal table

IMPORTANT:

Corresponding numbers and X's on parts must always face each other.

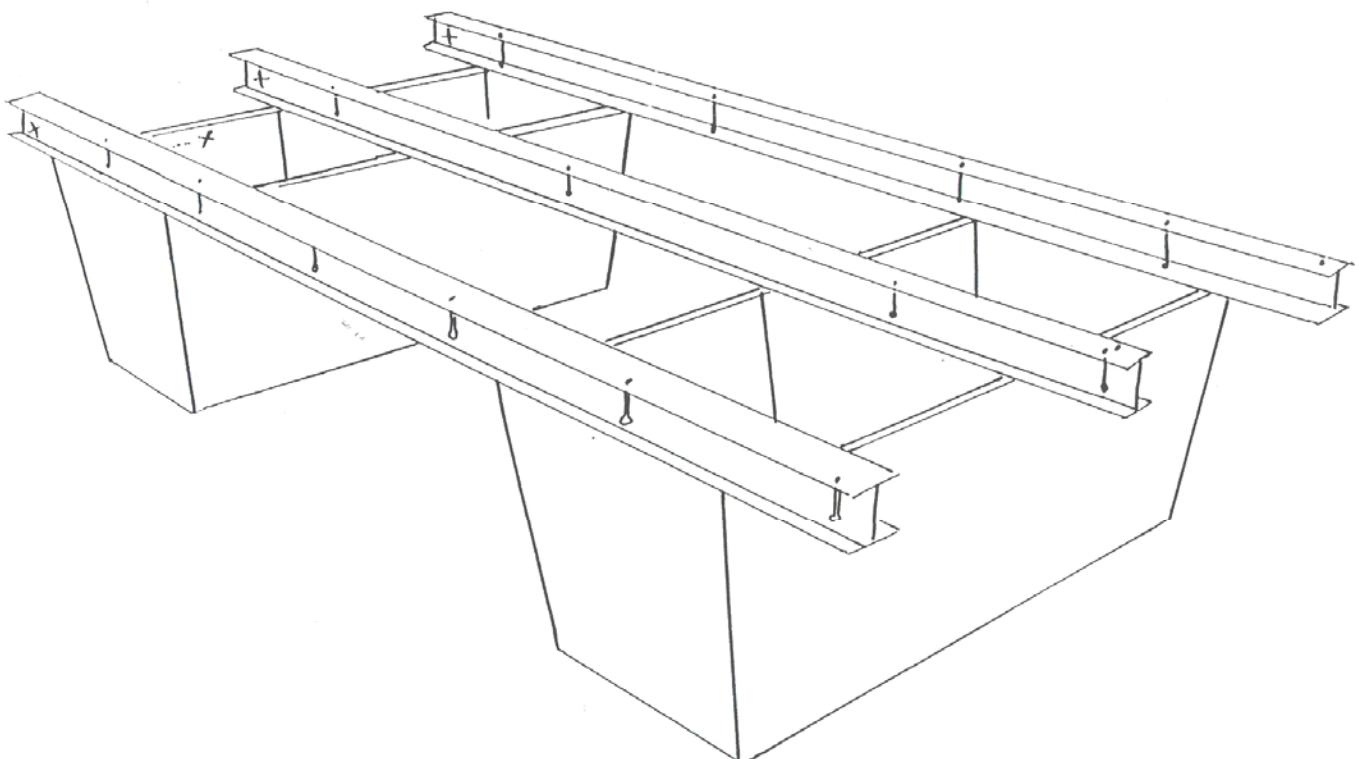
- 1.** Place the pedestals on the floor.
- 2.** Fit the 3 steelbeams on top of the pedestals making sure the dowels fit in the drilled wholes.
- 3.** Place the bottom-frame on the steelbeams. The heatingsystem is integrated in the bottom-frame. Please test the function of the heating parts before continuing the setup of the table.
- 4.** The 3 slates are now carefully placed - X facing X .- on top of the bottomframe. The slates are pushed very tight together so the gaps between them appear as diminutive as possible.
- 5.** The billiard is now ready for the first leveling. Start on one side of the table a work your way around the table by leveling 2 places on each long-side and 1 place on each short-side – 6 places in total. Adjust with the adjusting bolts beneath the bottomframe.
- 6.** The slates are fitted to the bottom-frame with the 12 bolts - 10 x 120.
- 7.** The transition between the 3 slates are now carefully filled with the plastic padding – allow the padding to dry. When it turns hard you can grind down the padding obtaining the utmost smoothness and level cross the 3 slates.
- 8.** Clean the slates completely with a brush and a vacuum-cleaner. Make sure absolutely nothing is under the cloth before fitting.
- 9.** Spread the cloth over the table. Start fitting the cloth according to the numbers on the drawing.
- 10.** Assemble the cushion-frame with the screws, X facing X.
- 11.** Use a hobby knife to cut holes in the cloth for the row of bolts that has to be fitted vertical into the cushionframe. Put the cushionframe on the top of the table – and make sure the wholes in the frame and the ones in the slate/cloth fits. Install the 40 pcs. of bolts vertically into the cushionframe from beneath the bottomframe.
- 12.** Last but not least – assemble the sides so they make a frame. Install the angle hinges to the sides with the screws. Finally put frame into the pre-drilled channel in the cushion-frame and fasten with the loose bolts. Then fasten the bolts and your table is ready!
- 13.** Thank you for buying a quality Søren Søgaard table.

1. Place the pedestals on the floor.

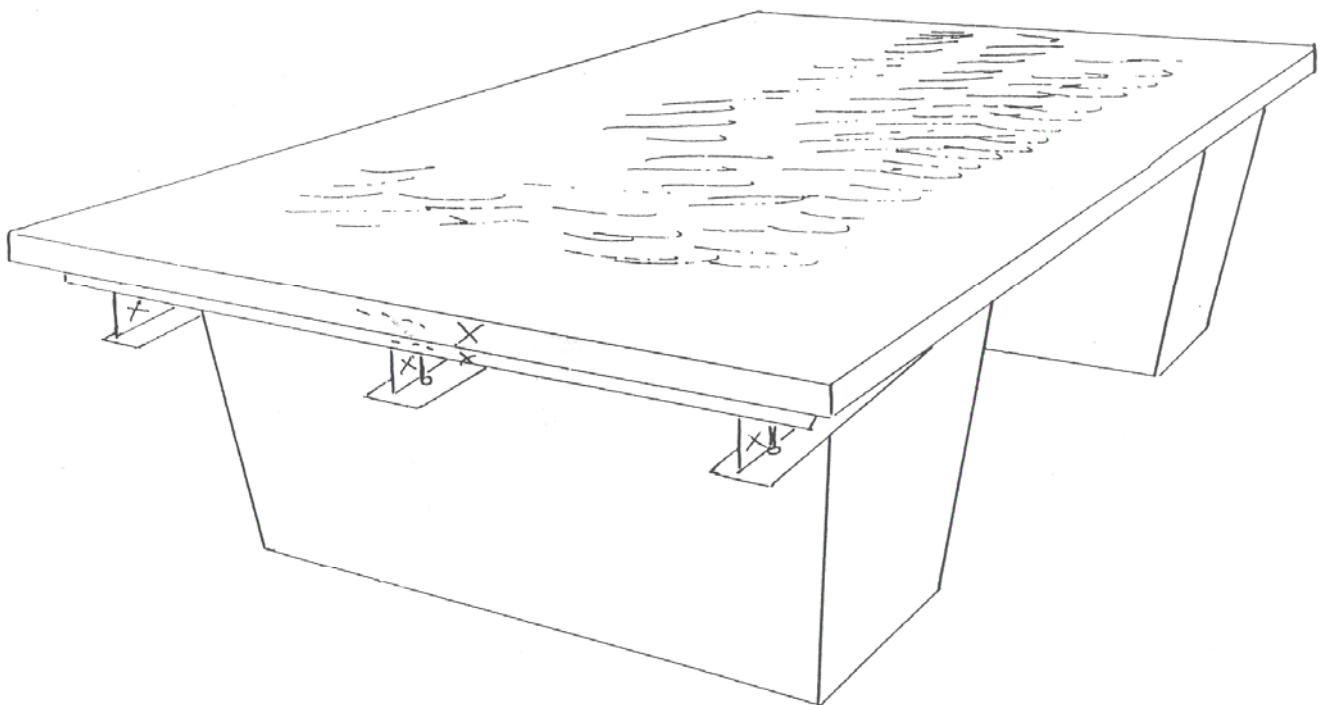


2. Fit the 3 steelbeams on top of the pedestals making sure the dowels fit in the drilled wholes.

X Facing X.



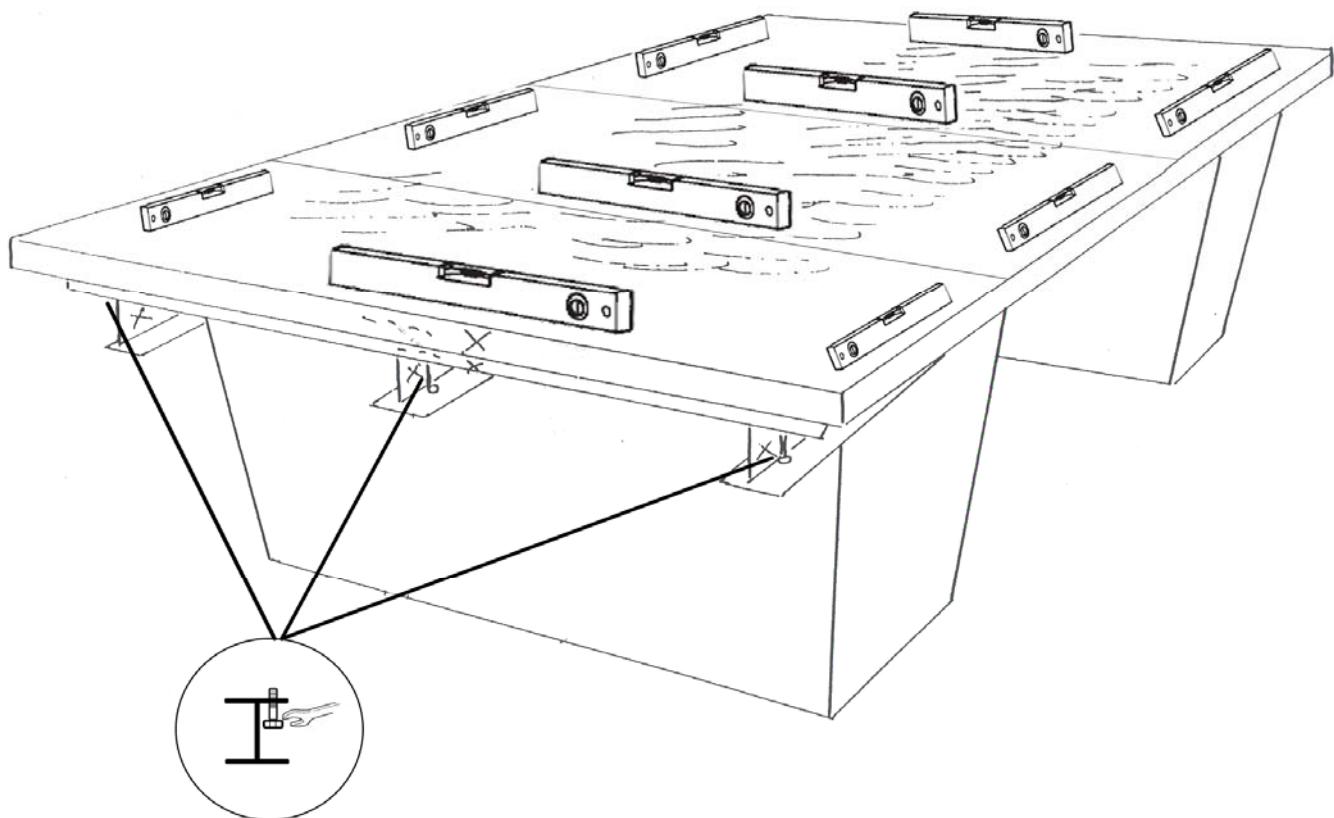
3. Place the bottom-frame on the steelbeams. The heatingsystem is integrated in the bottom-frame. Please test the function of the heating parts before continuing the setup of the table.



X Facing X.

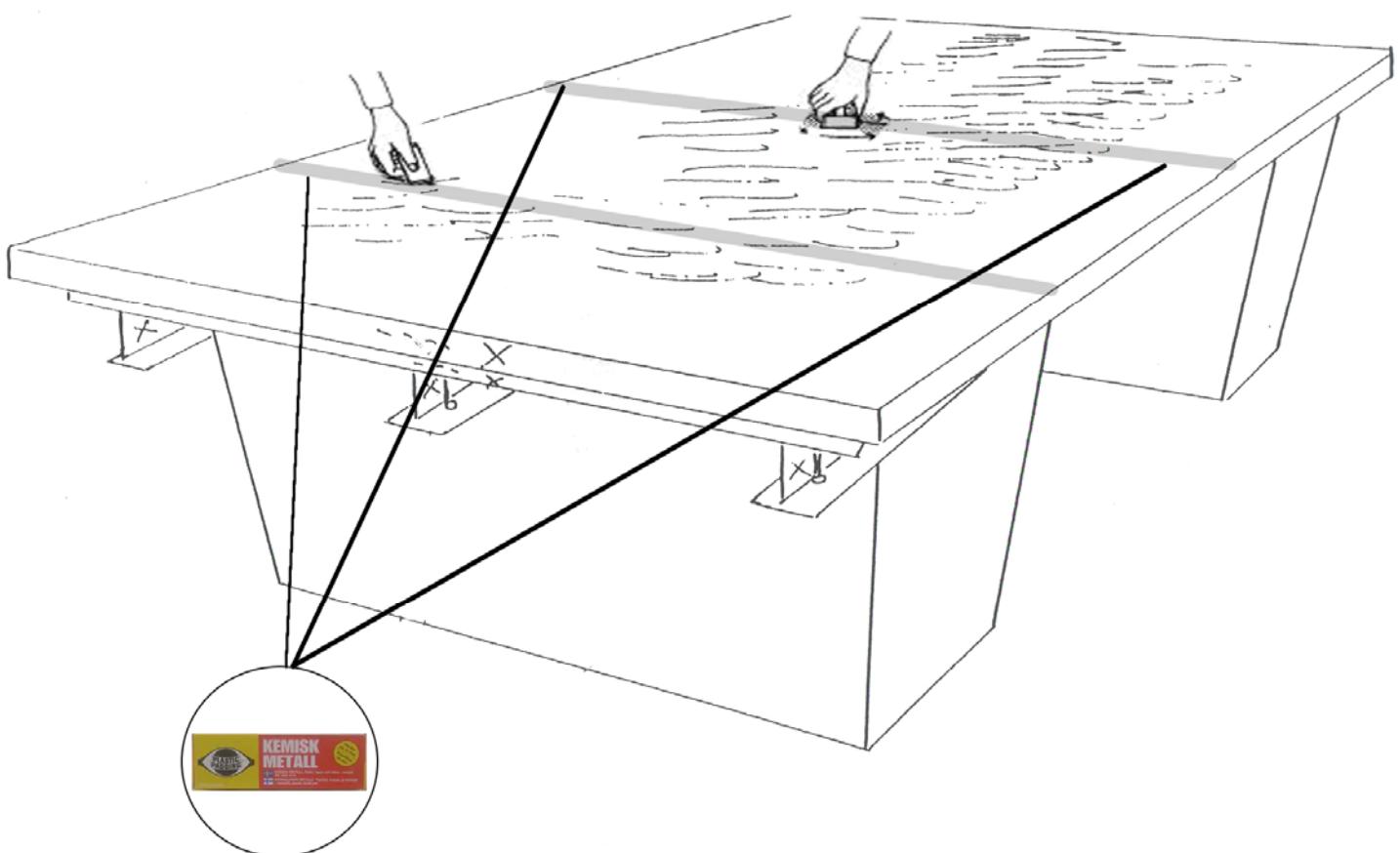
4. The 3 slates are now carefully placed - X facing X .- on top of the bottomframe. The slates are pushed very tight together so the gaps between them appear as diminutive as possible. (This procedure is not illustrated on any picture.)

5. The billiard is now ready for the first leveling. Start on one side of the table a work your way around the table by leveling 10 places in total. Adjust with the adjusting bolts beneath the bottomframe.



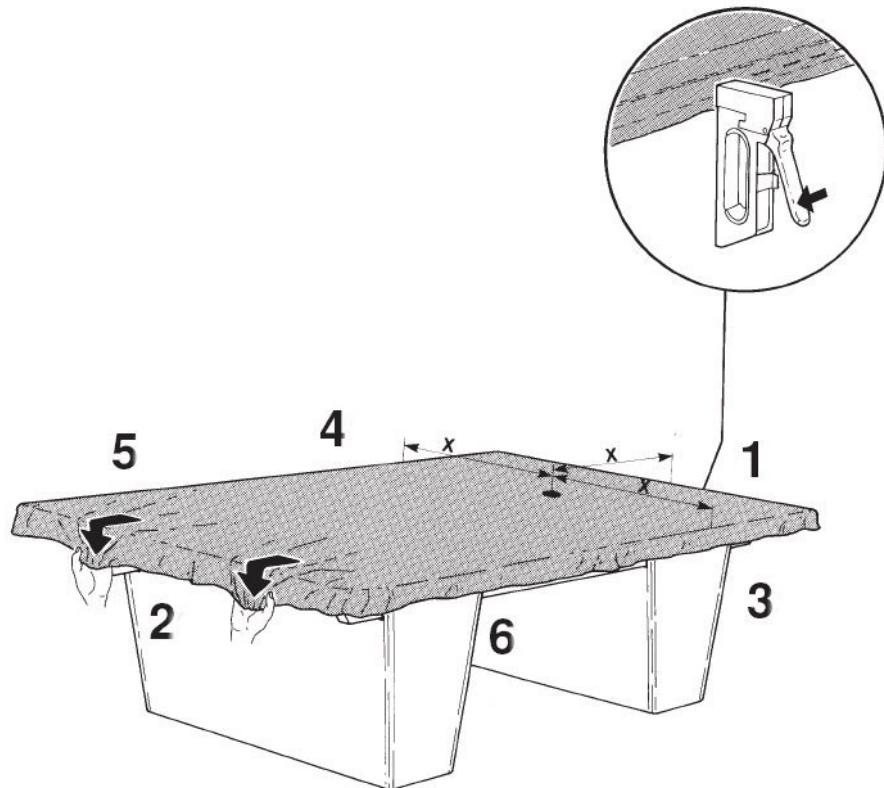
6. The slates are fitted to the bottom-frame with the 12 bolts - 10 x 120. (This step is not illustrated on any picture).

7. The transition between the 3 slates are now carefully filled with the plastic padding
 - allow the padding to dry. When it turns hard you can grind down the padding obtaining the utmost smoothness and level cross the 3 slates.



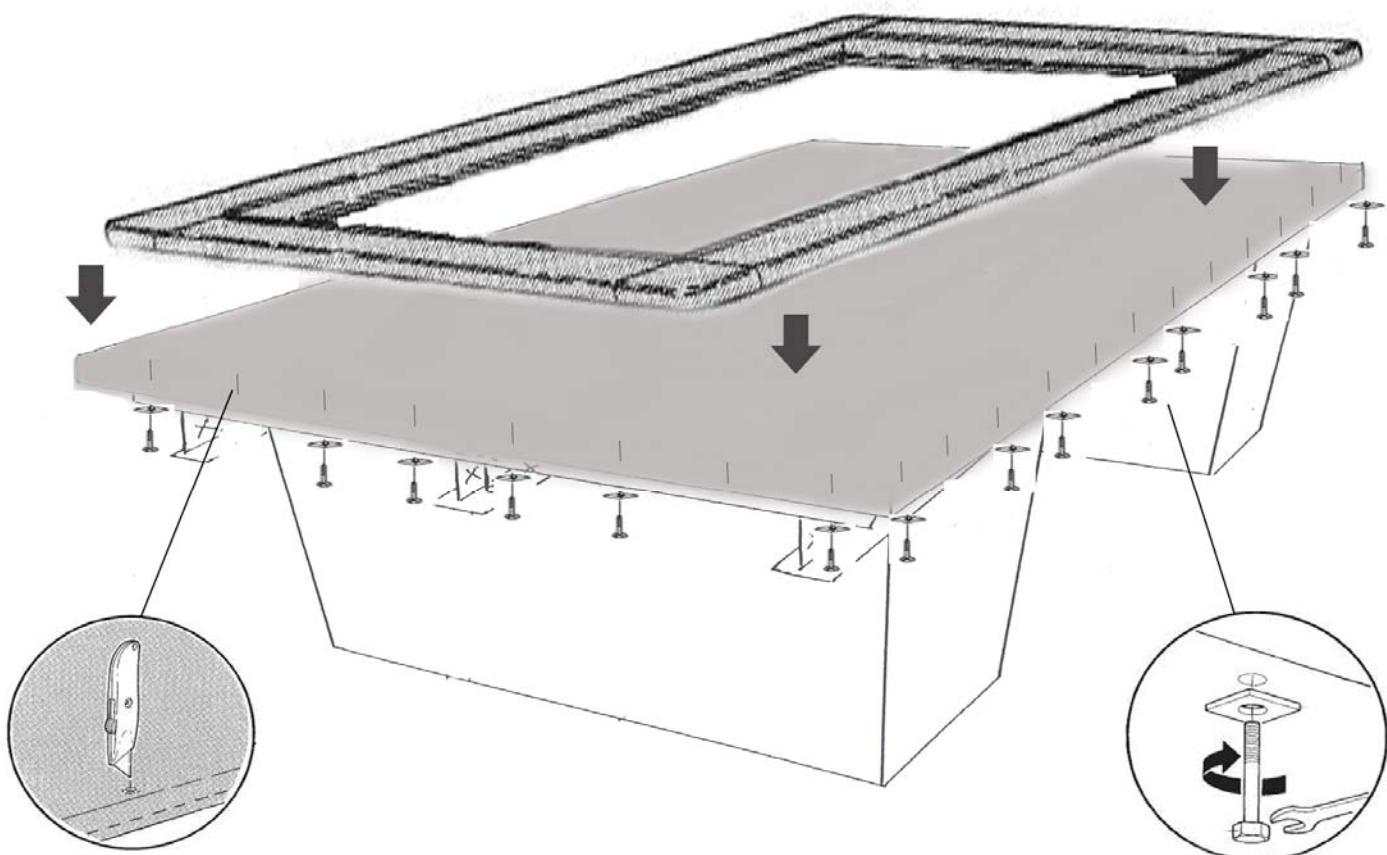
8. Clean the slates completely with a brush and a vacuum-cleaner, so absolutely nothing is under the cloth. (This step is not illustrated on any picture).

9. Spread the cloth over the table. Start fitting the cloth according to the numbers on the drawing. Make sure the cloth is fully stretched when fixed.

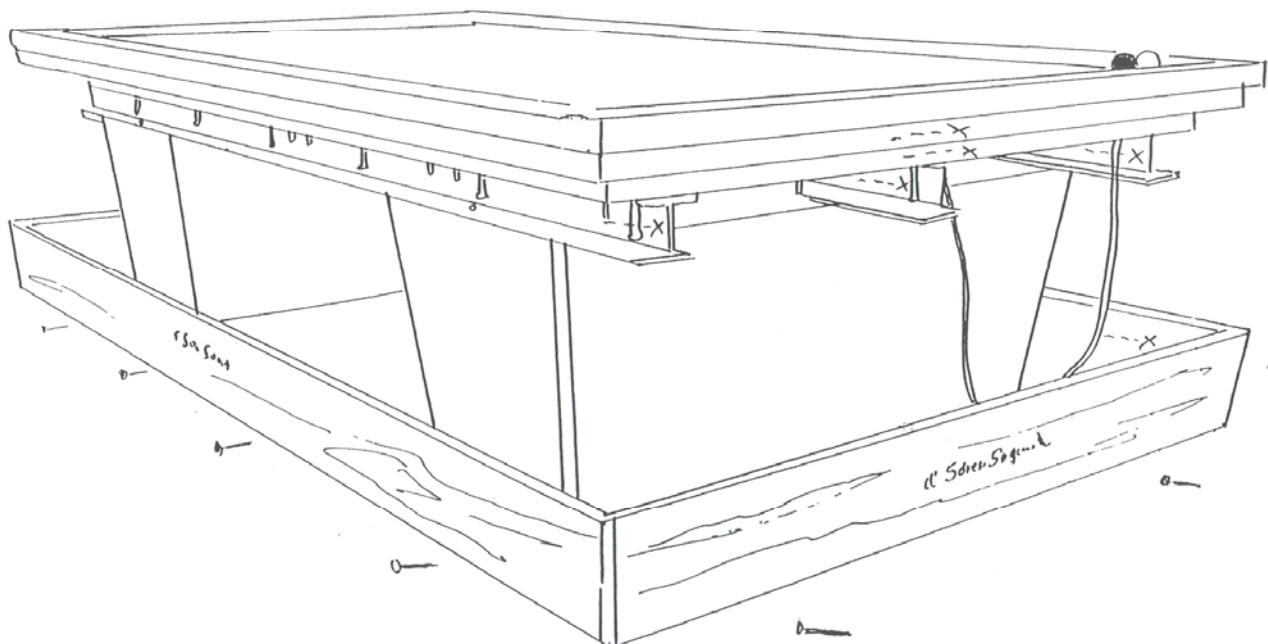


10. Assemble the cushion-frame with the screws, X facing X.

11. Use a hobby knife to cut holes in the cloth for the row of bolts that has to be fitted vertical into the cushionframe. Put the cushionframe on the top of the table – and make sure the wholes in the frame and the ones in the slate/cloth fits. Install the 28 pcs. of **SILVER**-coloured bolts vertically into the cushionframe from beneath the bottomframe.

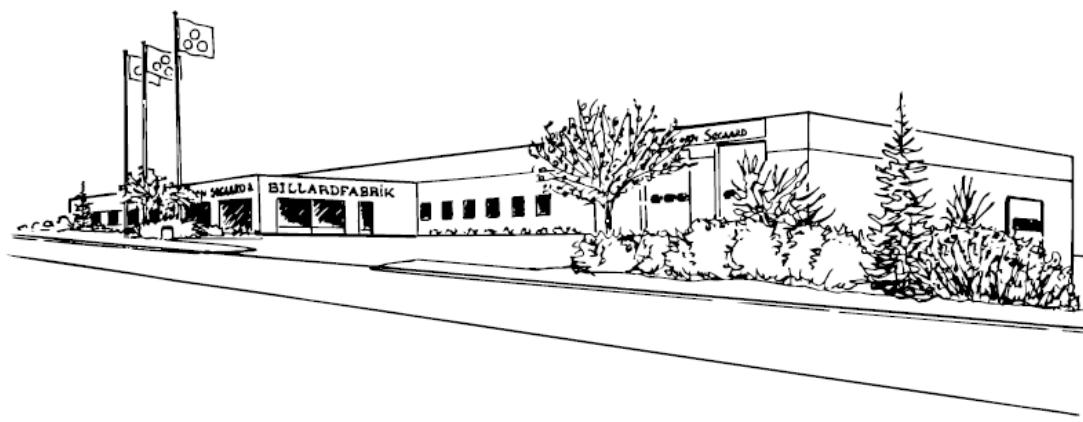


12. Last but not least – assemble the sides so they make a frame. Install the angle hinges to the sides with the screws. Finally put frame into the pre-drilled channel in the cushion-frame and fasten with the last 12 pcs. of loose **BLACK** bolts. Then fasten the bolts and your table is ready!



X Facing X.

13. Thank you for buying a quality Søren Søgaard table.



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